





PET PP

300

PET PP PET

30

"

51068112051001 0098 "

2012 7

2012 7 20

[2012]163

"

"

2019 9

2019 10 29-30

2020 4

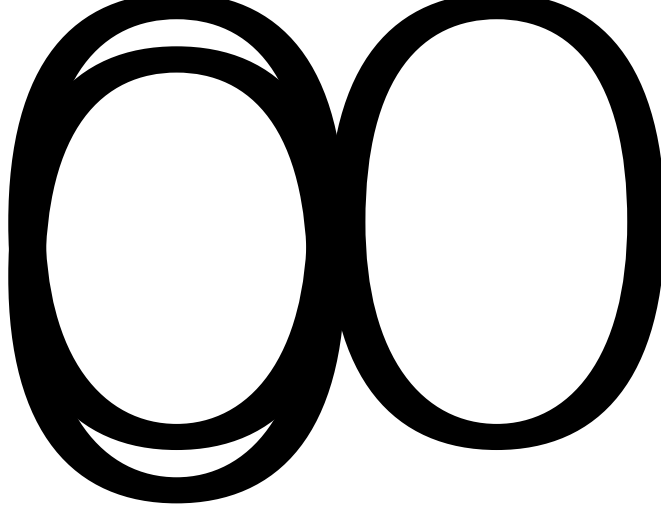
1

"

VCCs

DB51/2377-2017

- 1
- 2
- 3
- 4
- 5



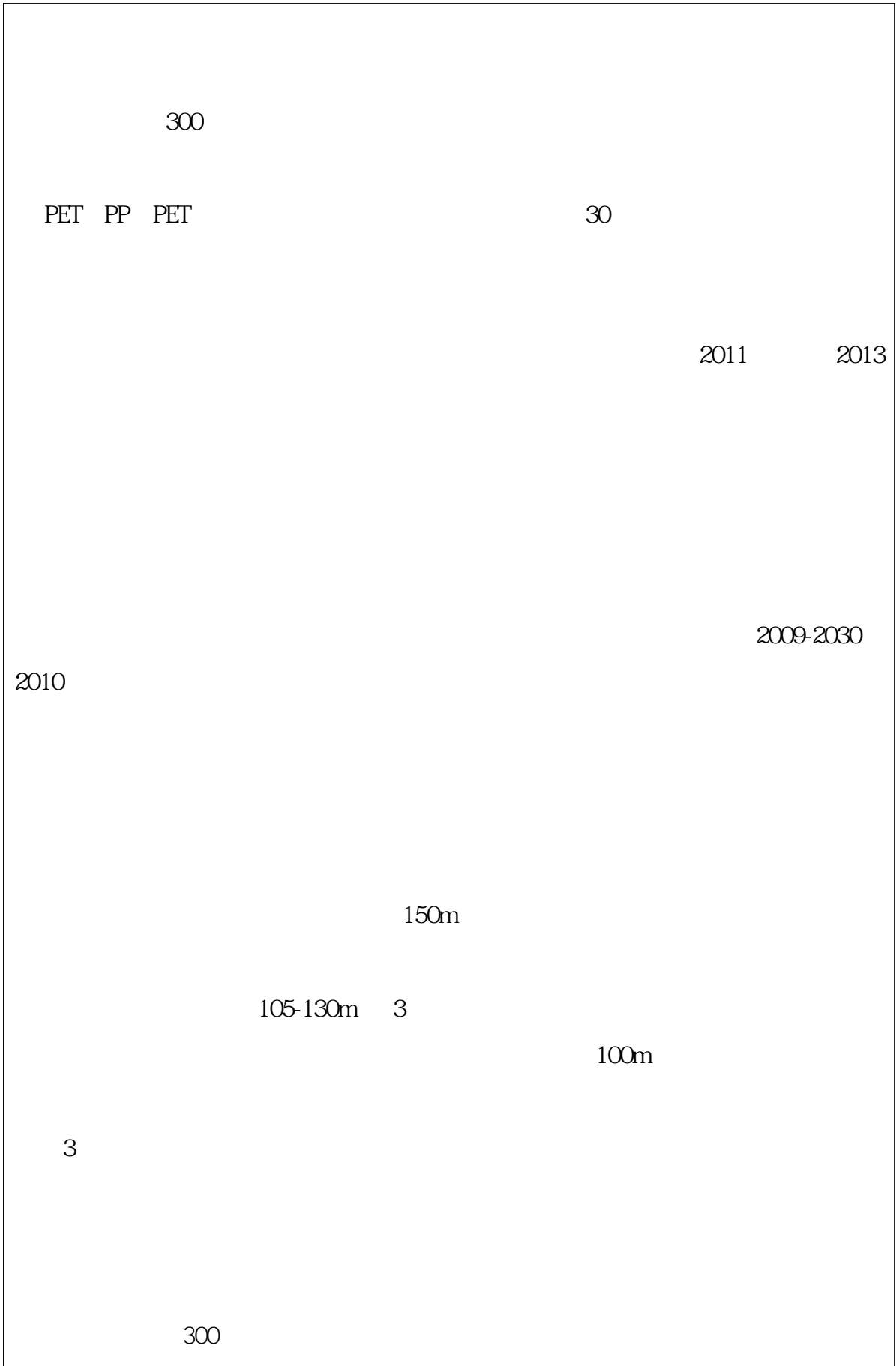
13568816698

618300

968

1		253
2		682
3		2017 7 16
4		2017 4
5	9	[ 2002] 222
6		[ 2006] 61
7		[ 2006] 1
8		2019 1 11
9		
10	51068112051001 0098	
11	2012 73	
12		2012 7
13		[ 2012] 163 2012 7 20

	1		GB8978-1996	4
	2			GB12348
	2008	2		
	3		GB16297-1996	2
	4			





968

1F                      968                      968                      1F

5m<sup>3</sup>

3m<sup>3</sup>  
3

3

20

/

/

/

/

/

	PET	15t/a	15t/a
	PP	15t/a	15t/a
	PET	0.5t/a	0.5t/a
		0.2t/a	0.2t/a
		1.0t/a	1.0t/a

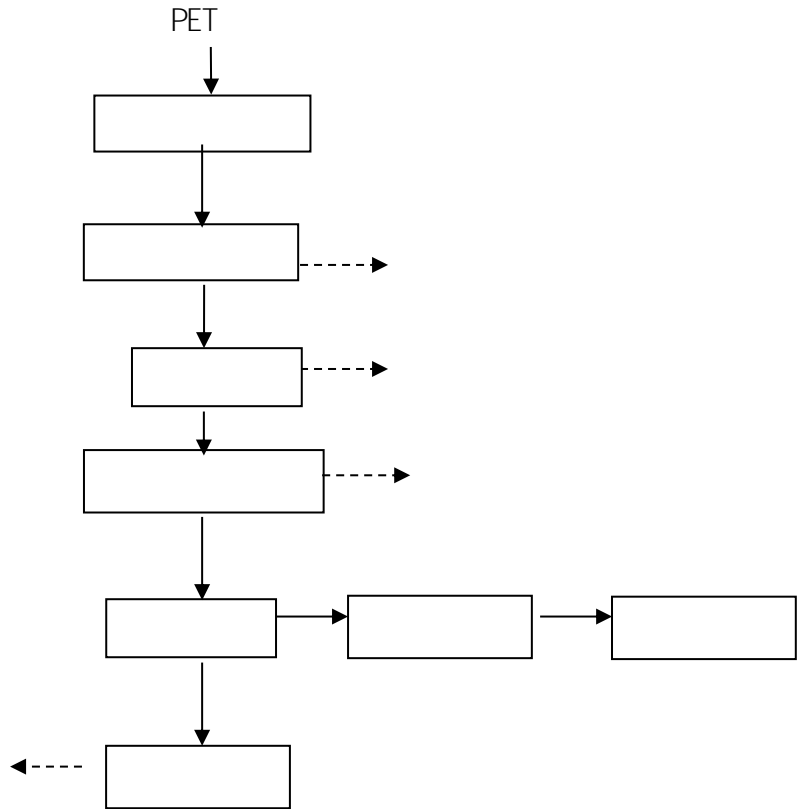
1		1	0	
2		3	3	
3		8	8	
4		1	1	
5		3	3	

330

8

	15	15

PET



1

PET

PET

150

4-5h

2

PET

PET

265-280

PET

3

0.55-0.8Mpa

2.3-2.5mm

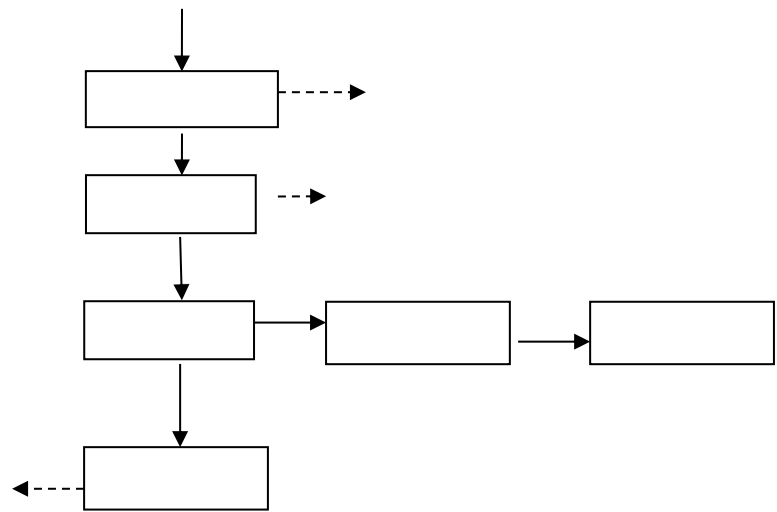
70-80

80-90

4

PP

PP



1

PP

220-250

PP

2

0.55-0.8Mpa

2.3-2.5mm

70-80

PET

PET

PET

1                    PET                                    PET                    PET                                    PET  
PET            50:1

2                    PET                    PET

150                                    4-5h

3                    PET                                    265-280  
PET                    PET

4

1

2

1

PET PP

2

3

		VOCs		0.066t/a			
		PH COD <sub>cr</sub> BOD <sub>5</sub> SS NH <sub>3</sub> -N	336.6m <sup>3</sup> /a 6.0-9.0 100mg/L, 0.033t/a 30mg/L 0.010t/a 70mg/L 0.023t/a 15mg/L 0.005t/a	336.6m <sup>3</sup> /a COD <sub>cr</sub> 0.031t/a NH <sub>3</sub> -N 0.004t/a			
		--	0	0			
			1t/a	1t/a			
			0.5t/a	0.5t/a			
			2.5t/a	2.5t/a			
			0.3t/a	0.3t/a			
			0.1t/a	0		--	
			0.05t/a	0.05t/a			
			0.02t/a	0		--	
			/	/			

		1.0	20
		1.0	--
	3		3
			20

	0.2	--
3	1.0	1.0
	3.0	3.0

m2



2011

2011

2011

2005

9

2009-2030 2010

100m

GB3095-96

GB3838-2002

GB3096-2008 2

1

2

3

4

5

6

“ ”

“ ”

(GB12348-2008) 2

4

“ ”

“ ” “ ” “ ” “ ”

" "

1

1

2

3

4

" "

2

1

2

968

PET PP PET

30

300

8.4

"

"

"

"

"

"

"

"

/	2	VOCs	3 / 2
	1 3	VOCs	3 / 2

4

1

2

2

3

1

2

pH

2

3

1

2

3

4

5

6

GB12348-2008

7

		(GB16297-1996)				(GB16297-1996) 2			
	mg/m <sub>3</sub>	kg/h			mg/m <sup>3</sup>	kg/h			
	m			mg/m <sup>3</sup>	m			mg/m <sup>3</sup>	
	120	15	3.5	1.0	120	15	3.5	1.0	
DB51/2377-2017					(GB16297-1996) 2				
	mg/m <sub>3</sub>	m	kg/h	mg/m <sup>3</sup>	mg/m <sup>3</sup>	kg/h		mg/m <sup>3</sup>	
						m			
VOCs	60	15	3.4	2.0	150	15	12	5.0	
GB8978-1996 4					GB8978-1996 4				
		mg/L			mg/L				
pH		6-9			6-9				
CODcr		100			100				
BOD5		20			20				



		2#	0.200	0.233	0.250
		3#	0.217	0.233	0.233
		4#	0.300	0.283	0.283
	10 30	1#	0.117	0.150	0.133
		2#	0.233	0.217	0.217
		3#	0.250	0.267	0.233
		4#	0.267	0.283	0.300
	VOCs	10 29	1#	0.51	0.50
2#			1.21	1.09	1.16
3#			1.04	1.09	1.09
4#			1.09	1.05	1.02
10 30		1#	0.68	0.70	0.69
		2#	0.96	1.05	1.00
		3#	0.97	1.02	0.98
		4#	1.07	1.05	1.07

0.300mg/m³

GB16297-1996 2

1.0mg/m³

VOCs 1.21mg/m³

DB51/2377-2017 5

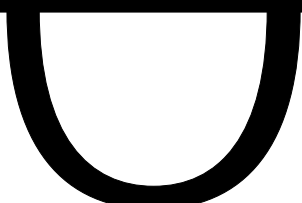
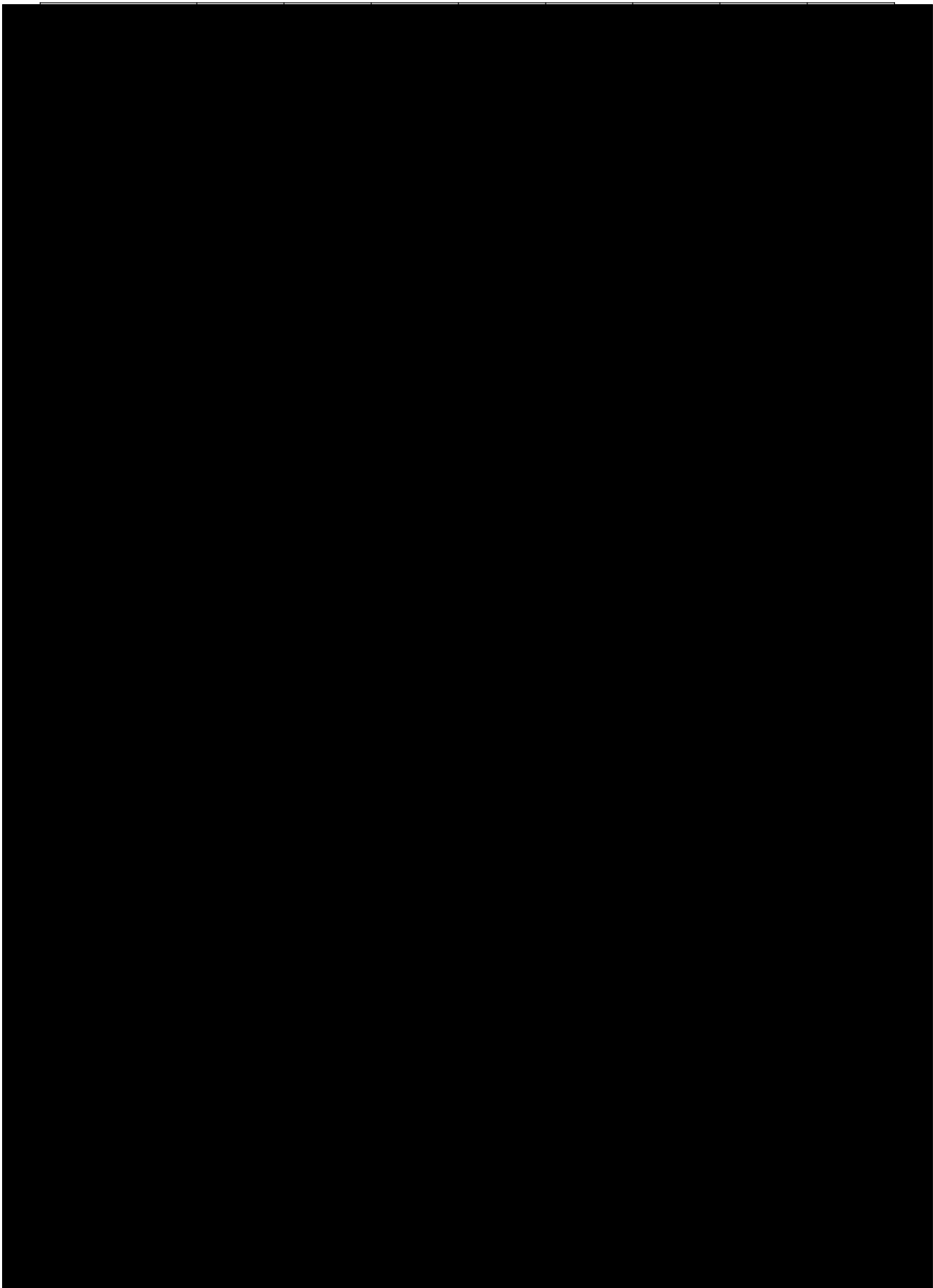
VOCs 2.0mg/m³

2019 10 29-30

dB(A)

1#	56	55	44	44	53	57	46	45





pH

GB8978-1996 4

[51068112051001]0098

" "

2012 7

2012 7 20

[2012]163

2012 10

2012 12





		pH		
		GB8978-1996	4	
		VOCs	3.76mg/m <sup>3</sup>	
		DB51/2377-2017	3	VOCs60mg/m <sup>3</sup>
	VOCs	1.21mg/m <sup>3</sup>		
DB51/2377-2017	5	VOCs2.0mg/m <sup>3</sup>		
			0.300mg/m <sup>3</sup>	
GB16297-1996	2		1.0mg/m <sup>3</sup>	

2

3